



TRIUMPH AMERICA/SPEEDMASTER

SISSYBAR / LUGGAGE RACKS MOUNTING INSTRUCTIONS

(1) Sideplates

The side plates of the SPAAN sissybar are placed on the chrome trims that flank the rear fender.

-Remove the screws that secure the trims. The side plates must be placed on the trim, using the **20x8x8.5** bushings between them and the trim, at the front part. Fix them with **M8x45** screws included in the kit.

-At the back part, the **18x9x8** bushings must be placed between the trim and the side plates of sissybar, and secure it with the **M8x40** screws .

(It is recommended not to remove the screws at the same time, so that the fender is not sagging)



(2) Sissybar uprights – luggage rack arch

Fix the sissybar upright (high or low), or in case of a luggage rack or luggage rack **TC**, the luggage rack arch to the sideplates **SPAAN** with the four screws **M6x20**. Put **M6** nuts from the inside.

(3) Rack

For installation in luggage racks kits or in any sissybars of our brand **SPAAN**. We must place it the inside of the sissybar uprights or the small arch and fix the assembly with **4** screws **M6x20** and nuts **M6** included in the kit. **In all LUGGAGE RACKS is required to mount the small arch**, to give more rigidity to the assembly.



(4) Pad

Join the set with four screws **M5x10** that accompany the kit. (In the back of the pad is marked with four holes in the fabric the position of the threads).

